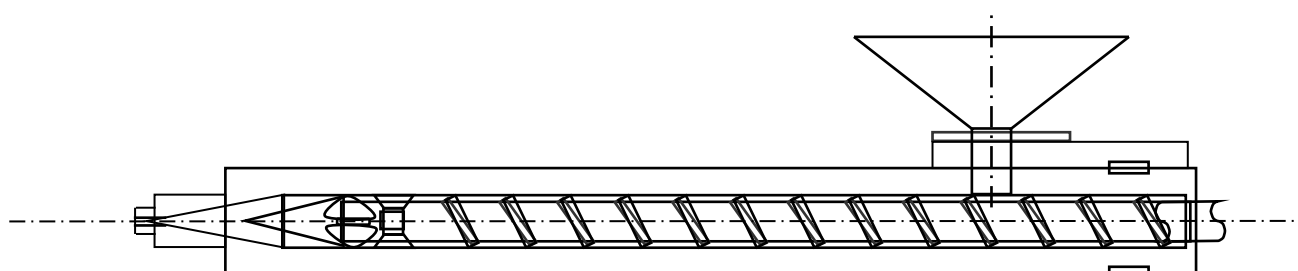


August 29, 2023 V1W

ASA, KIBILAC® PW-957

Processing Conditions

- A Pre-drying 80°C x 2~3 hrs
depending on a) Humidity
 b) Ratio of reground resin
 c) Storage conditions
- B. Barrel Setting Profile



MAX(°C) 240	240	230
MIN(°C) 200	200	190

- C. Mold Temperature 40~80 °C
depending on a) Thickness
 b) Dimension
 c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degradation.

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