

High Heat ABS POLYLAC® PA-777B

Product Description: Medium heat, High impact

Properties	ASTM Test Method	Test Condition	Unit	PA-777B
Melt Flow Index	D1238	200°C, 5 Kg	g/10 min	-
		220°C, 10 Kg		7.5
Mass Density	D792	23 °C	-	1.03
Hardness	D785	-	R Scale	112
Tensile Strength (Yield)	D638	6 mm/min	Kg/cm ²	440
			lb/in ²	6240
Tensile Elongation	D638	6 mm/min	%	15
Flexural Strength	D790	2.8 mm/min	Kg/cm ²	650
			lb/in ²	9200
Flexural Modulus		2.8 mm/min	10 ⁴ Kg/cm ²	2.2
			10 ⁵ lb/in ²	3.1
Izod Impact Strength	D256 (Notched)	6.4 mm, 23°C	Kg-cm/cm	20
			ft-lb/in	3.7
		3.2 mm, 23°C	Kg-cm/cm	23
Vicat Softening Temp.	D1525	1 Kg, 50°C/hr	°C	115
			°F	239
Heat Distortion Temp.	D648	1.8 Mpa Annealed	°C	107
			°F	225
		1.8 MPa Unannealed	°C	97
			°F	207
Flammability	UL-94	-	-	1.5 mm HB

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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