

General ABS POLYLAC® PA-757H

Product Description: Better balance in high flow and high impact, High gloss performance.

Properties	ASTM Test Method	Test Condition	Unit	PA-757H
Melt Flow Index	D1238	200°C, 5 Kg	g/10 min	2.8
		220°C, 10 Kg		-
Mass Density	D792	23 °C	-	1.04
Hardness	D785	-	R Scale	-
Tensile Strength (Yield)	D638	6 mm/min	Kg/cm ²	410
			lb/in ²	-
Tensile Elongation	D638	6 mm/min	%	15
Flexural Strength	D790	2.8 mm/min	Kg/cm ²	600
			lb/in ²	20500
Flexural Modulus		2.8 mm/min	10 ⁴ Kg/cm ²	-
			10 ⁵ lb/in ²	-
Izod Impact Strength	D256 (Notched)	6.4 mm, 23°C	Kg-cm/cm	-
			ft-lb/in	-
		3.2 mm, 23°C	Kg-cm/cm	32
Vicat Softening Temp.	D1525	1 Kg, 50°C/hr	°C	105
			°F	221
Heat Distortion Temp.	D648	1.8 Mpa Annealed	°C	100
			°F	212
		1.8 MPa Unannealed	°C	84
			°F	183
Flammability	UL-94	-	-	1.5 mm HB

September 20, 2023

Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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