奇美實業股份有限公司

717010 台南市仁德區中正路一段 398 號 +886-6-266-3000 www.chimeicorp.com

CHIMEI CORPORATION

No. 398 , Sec. 1 , Zhongzheng Rd., Rende Dist., Tainan City 717010 , Taiwan

Transparent MABS POLYLAC® PA-758

Product Description: Transparent

Properties	ISO Test Method	Test Condition	Unit	PA-758
Melt Flow Index	1133	200°C×5KG	ml/10 min	3.0
Mass Density	1183	23 ℃	g/cm³	1.08
Tensile Strength	527	50 mm/min, yield	MPa	42
		50 mm/min, break	МРа	33
Tensile Elongation	527	50 mm/min	%	35
Flexural Strength	- 178	2 mm/min	MPa	57
Flexural Modulus		2 mm/min	GPa	1.9
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	14
		-30°C, Notched	KJ/m ²	7
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	14
		-30°C, Notched	KJ/m ²	7
Vicat Softening Temp.	306	50℃/hr;1KG	$^{\circ}$	104
		50°C/hr;5KG	$^{\circ}$	96
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	77
		1.8MPa, annealed	°C	97
Coefficient of Linear Thermal Expansion	11359	-	-	9.0 x 10-5
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.3 ~ 0.7
Symbol	1043	-	-	>MABS<

March 11, 2024

Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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