

General PC Alloy WONDERLOY® PC-345

Product Description: High flow

Properties	ASTM Test Method	Test Condition	Unit	PC-345
Melt Flow Index	D1238	260°C, 2.16 Kg	g/10 min	-
		260°C, 5 Kg		-
Mass Density	D792	23 °C	-	1.1
Hardness	D785	-	M Scale	110
Mould Shrinkage	D955	-	%	0.4~0.6
Tensile Strength (Yield)	D638	6 mm/min	Kg/cm ²	500
			lb/in ²	7090
Tensile Elongation	D638	6 mm/min	%	65.00
Flexural Strength	D790	2.8 mm/min	Kg/cm ²	750
			lb/in ²	10631
Flexural Modulus	D790	2.8 mm/min	10 ⁴ Kg/cm ²	2.3
			10 ⁵ lb/in ²	3.3
Izod Impact Strength	D256 (Notched)	3.2 mm, 23°C	Kg-cm/cm	50
			ft-lb/in	9.15
Vicat Softening Temp.	D1525	1 Kg, 50°C/hr	°C	125
			°F	257
Heat Distortion Temp.	D648	Unannealed	°C	95
			°F	203
Flammability	UL-94	-	-	1.5 mm HB
				3.0 mm HB

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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