

Extrusion ABS POLYLAC® PA-709P

Product Description: Dedicated extruder pipes

Properties	ASTM Test Method	Test Condition	Unit	PA-709P
Melt Flow Index	D1238	200°C, 5 Kg	g/10 min	0.5
		220°C, 10 Kg		-
Mass Density	D792	23 °C	-	1.04
Hardness	D785	-	R Scale	100
Tensile Strength (Yield)	D638	6 mm/min	Kg/cm ²	460
			lb/in ²	6530
Tensile Elongation	D638	6 mm/min	%	40
Flexural Strength	D790	2.8 mm/min	Kg/cm ²	650
			lb/in ²	9200
Flexural Modulus		2.8 mm/min	10 ⁴ Kg/cm ²	2.1
			10 ⁵ lb/in ²	3.0
Izod Impact Strength	D256 (Notched)	6.4 mm, 23°C	Kg-cm/cm	37.5
			ft-lb/in	6.8
		3.2 mm, 23°C	Kg-cm/cm	-
Vicat Softening Temp.	D1525	1 Kg, 50°C/hr	°C	104
			°F	219
Heat Distortion Temp.	D648	1.8 Mpa Annealed	°C	98
			°F	208
		1.8 MPa Unannealed	°C	88
			°F	190
Flammability	UL-94	-	-	1.5 mm HB

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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