## 奇美實業股份有限公司

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## **CHIMEI CORPORATION**

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## Flame Retardant PC Alloy WONDERLITE® PC-992

**Product Description:** 

Properties	ASTM Test Method	<b>Test Condition</b>	Unit	PC-992
Melt Flow Index	D1238	260℃, 2.16 Kg	g/10 min —	11
		260℃, 5 Kg		33
Mass Density	D792	23 ℃	-	1.2
Hardness	D785	-	R Scale	119
Mould Shrinkage	D955	-	%	0.4~0.6
Tensile Strength (Yield)	D638	6 mm/min	Kg/cm <sup>2</sup>	560
			lb/in²	680
Tensile Elongation	D638	6 mm/min	%	75.00
Flexural Strength	- D790	2.8 mm/min	Kg/cm <sup>2</sup>	970
			lb/in²	-
Flexural Modulus		2.8 mm/min	10 <sup>4</sup> Kg/cm <sup>2</sup>	2.77
			10 <sup>5</sup> lb/in <sup>2</sup>	-
Izod Impact Strength	D256	3.2 mm, 23℃	Kg-cm/cm	80
	(Notched) (Notched)		ft-lb/in	-
Vicat Softening Temp.	D1525	1 Kg,50°C/hr	°C	117
			°F	243
Heat Distortion Temp.	D648	Unannealed	°C	93
			°F	114
Flammability	UL-94	-	-	1.5 mm V0

September 20, 2023

Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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