

HI121H

Description

HI121H is a widely used ABS product for injection molding, designed to have impact resistance.

Key Features

Impact Resistance, General Purpose

Application

Electrical/Electronic Products, Miscellaneous Goods

Processing Guide (Injection Molding)

Drying Temperature	°C	70 ~ 80
Drying Time	hrs	3 ~ 4
Injection Temperature	°C	200 ~ 250
Mold Temperature	°C	40 ~ 80
Screw Speed	rpm	30 ~ 60

Note

Injection Temperature & Screw Speed are only mentioned as general guidelines.

These may not apply or need adjustment in specific situations such as low shot sizes, thin wall molding and gas-assist molding.

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