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ABS, POLYLAC® PA-747H

Processing Conditions

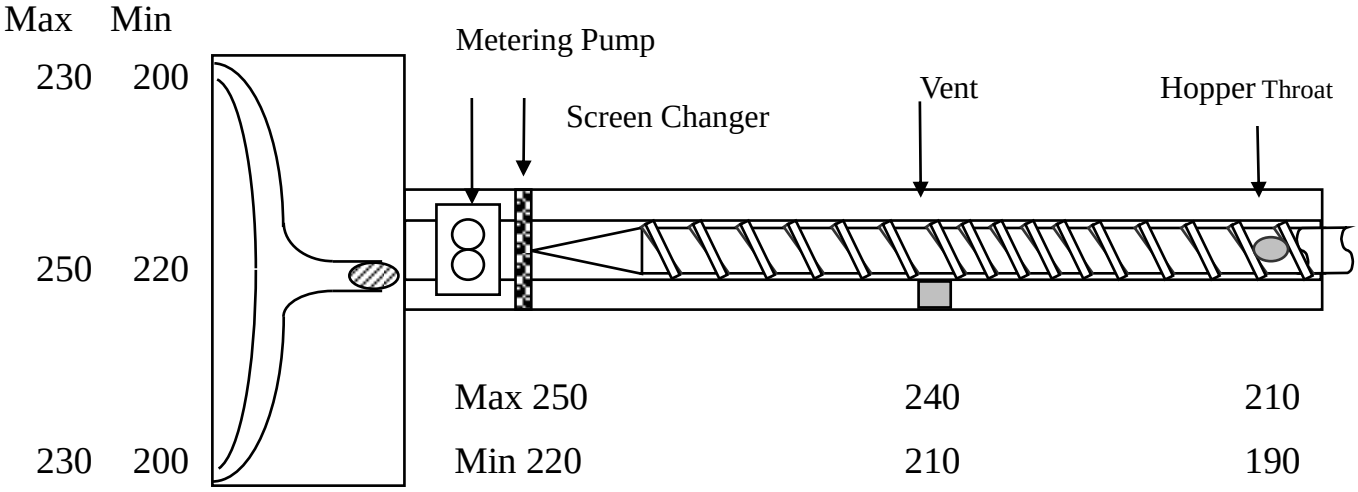
A. Pre-drying 80 ~ 85 ˚C x 2 ~ 4 hrs

depending on a) Humidity

b) Ratio of reground resin

c) Storage conditions

B. Extrusion Temperature Profile(˚C)



NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 260°C to avoid melt from degradation.

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